

## Pneumatic Stapler Type 71/14-451 A

The BeA 71/14-451 stapler was designed as a dedicated automatic stapler and due to this requires very little service. The light put powerful stapler takes staples type 71 in leg lengths from 6 mm to 16 mm. The automatic valve can be infinitely adjusted for cycle speeds of 0 – 1600 cycles per minute. The trigger valve can be also be adjusted to allow for single actuation and automatic actuation at the same time.

The 71/14-451 Automatic stapler is available with a standard length magazine as well as a double length long (AL) magazine.



### Popular applications:

Furniture upholstery, fabric to box spring frames, chairs, loudspeakers, wicker and rattan furniture, automobile industry.

	<u>Automatic</u>	<u>Automatic Long</u>
Length:	201 mm	327 mm
Width:	40 mm	40 mm
Height:	149 mm	149 mm

### Technical data

Type description:	<b>71/14-451 A</b> Automatic	<b>71/14-451 AL</b> Automatic long magazine
Article code:	12000077	12000078
Magazine type :	Bottom Loader	Bottom Loader
Fastener type:	Type 71	Type 71
Magazine capacity:	194	377
Fasteners per strip:	1 x 182	2 x 182
Operating pressure:	5 – 6 bar	5 – 6 bar
Max. operating pressure:	6 bar	6 bar
Cycle speed:	0 – 1600 per minute	0 – 1600 per minute
Air consumption/operation:	0.3 litres / 6 bar	0.3 litres / 6 bar
Inner hose diameter:	Ø 9 mm LW recommended	Ø 9 mm LW recommended
Emission sound pressure level at the workstation:	L pA, 1s, d= 77 dB	L pA, 1s, d= 77 dB
Single-shot emission sound pressure level:	L WA, 1 s,d= 87 dB	L WA, 1 s,d= 87 dB
Weight:	1.16 kg	1.34 kg

The vibration as per document no. CEN/TC 255 WG 1 N 47.3 is under the declaration limit as per EN 292-1, amendment A.

### Extras supplied with the stapler:

Operating instructions, spare parts list, service instructions, silencer.  
For safety reasons we recommend the BeA single release if working pressure allows this.

### Accessories:

Subject to technical modifications.

Article code	Description
14400827	Adjustable roller edge guide, long (assembly in factory)
14400838	Adjustable roller edge guide (assembly in factory)
14400862	Roller edge guide, resilient ( assembly in factory)
14404028	Back nose assembly set (6 mm) type 451 L
14404018	Back nose assembly set (6 mm)
14403782	Feeder bar (6mm)
14400676	Cap
14403996	Remote valve compl.

BeA pneumatic tools can be jig-mounted  
We supply the necessary accessories and equipments.



This tool conforms to the EG Directive  
for Machinery (89/392 EWG)

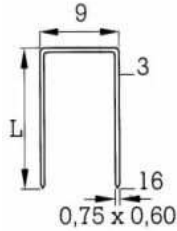
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### Staples type 71



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Description	L = Length mm
71/06 NK	6
71/08 NK	8
71/10 NK	10
71/12 NK	12
71/14 NK	14

71/08 NKS	8
71/12 NKS	12
71/14 NKS	14

Other lengths and finishes are also available on request.

#### Explanations:

NK = galvanized steel	BK = bright steel	LM = aluminium	HZ = resin coated
NKS = galvanized steel, extra hard	BKS = bright steel, extra hard	NR = stainless steel, material. 1.4401	DP = divergent point
NKH = galvanized steel, hard	MS = brass	RF = rust resistant, material 1.4301	SA = step cut